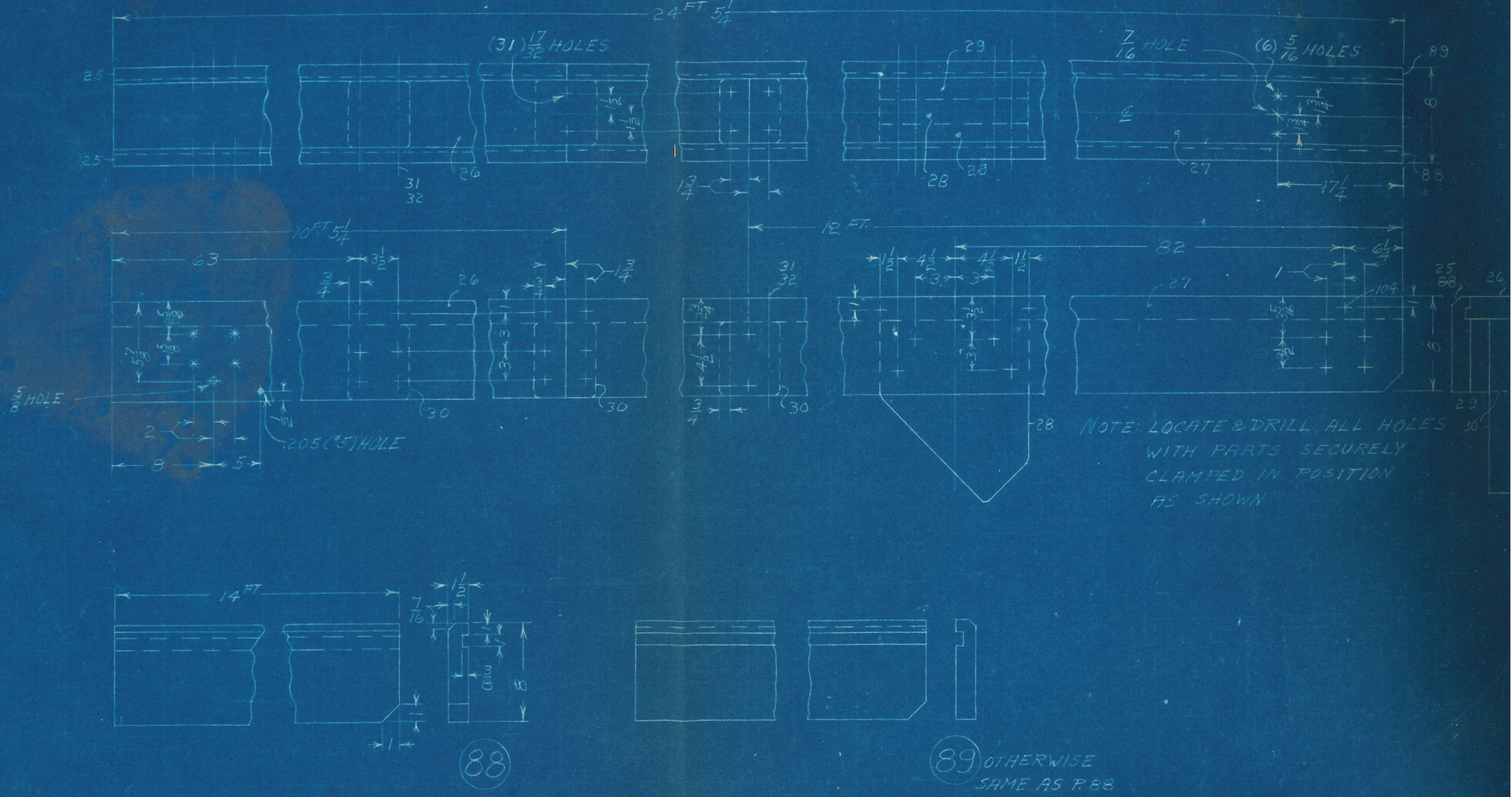

NOTE: LOCATE & DRILL ALL HOLES WITH PARTS SECURELY CLAMPED IN POSITION AS SHOWN